



Takao Wales Division, Ebbw Vale, Gwent

Press Operative

Job Responsibilities

- Packing & quality checking components coming off press machines
- Loading raw material using overhead cranes and forklifts
- Set up press using touch screen computer system and operating instructions
- Quality check batches of pressings for defects using jigs and visual checks
- Input component data onto MRP system for stock purposes
- Keep press area clean and tidy and free from hazards
- Work to daily targets as set out on customer schedules
- Move products and empty stillages for your team into correct areas
- Change Dies using overhead cranes ready for next job to run
- Check Dies have not been damaged and fill out repair request forms for engineers should problems arise.
- Reject and rework defective pressings to TS169494 / ISO9001 standard.

Skills/Experience and Qualifications

- Previous press or machine operating experience is desirable
- Willingness to multi skill and learn products
- Good communication skills both written and spoken
- Experience of working to deadlines/targets
- Ability to problem solve simple faults
- Basic Quality checking experience
- Overhead crane and forklift experience desirable
- Important to be physically fit as this is a demanding job, which includes safe manual handling of steel components.

Package

25 days holiday (mostly fixed with plant shut downs)

Contributory pension scheme (after 3 month probationary period)

£6.97 per hour basic.

Shift Allowance 10% (Hourly rate £7.67) Annual salary including Shift £14,950

Paid overtime (up to 1½ hours compulsory overtime depending on business need)

Parking

Shift System

| | Shift Start | Break 1 | Lunch | Break 2 | Shift End |
|---------------------------------|-------------|----------------|----------------|----------------|-----------|
| AM Shift Mon-Thurs | 06.00 | 08.00 08.10 | 10.10 10.40 | 13.00 13.10 | 14.50 |
| AM Shift Friday | 06.00 | 08.00 08.10 | 10.10 10.40 | | 12.10 |
| PM Shift Mon - Thurs | 16.20 | 18.20 18.30 | 20.30 21.00 | 23.00 23.10 | 01.05 |
| PM Shift Friday | 12.40 | 15.10 15.20 | 17.20 17.50 | | 19.10 |

Monday to Friday core hours. Basic 37.5 hours per week. Overtime is payable. Shift rotation weekly. Weekly paid

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