



## **ELECTRO-MECHANICAL MAINTENANCE ENGINEERS**

**Salary range £21K - £25K (With paid overtime & shift premium)**

Shift work. AM/PM shift weekly rotation.

Shift premium payable where appropriate (20% pm / 30% nights).

37.5 hour week. Overtime payable.

- To work as part of small maintenance team without supervision reporting directly to the Maintenance Manager.
- Attending breakdowns as number 1 priority, getting equipment up and running in shortest time possible to correct safety and quality standards. Carrying out work after production to ensure fault doesn't reoccur.
- Identifying and carrying out improvements to equipment to improve quality and or efficiency
- Carrying out planned preventative maintenance on equipment and site facilities
- Maintaining site services e.g. heating, water system, drainage, security
- To get involved in any other projects/improvements as necessary

### **Essential skills/experience:**

-Minimum HNC in related discipline.

-PLC interrogation, modifying programmes (Omron CX-programmer  
Mitsubishi GPP-Win)

-Experience and understanding of Robotics Programming(  
Nachi, Motoman, Fanuc systems )

-Experience in Mitsubishi servo drives / controllers – configuration.

-Pneumatics / Hydraulics (SMC Equipment)

-Electrical installations 16<sup>th</sup> Edition Regs. & safety circuit wiring.

-Resistance welding techniques: understanding and programming of  
equipment for welding.

### **Person profile:**

- Enthusiastic- Must react to breakdowns and requests for help positively
- Willing to learn on own initiative- specialist training courses will be provided but will be expected to put theory into practice and also learn by reference to manuals, contacting equipment suppliers and shadowing existing staff
- Must be fully conversant with PLC / Robotic programming / interrogation.
- Patient- when problems occur to explain route cause to operators clearly
- Approachable- operators, team leaders, managers must feel person is approachable and will carry out requests.